

ABSTRACT

The invention relates to a method and an apparatus for printing a substrate for preparing packaging blanks, the substrate being divided into copies, these copies having areas for the later application of an adhesive, a printed image being produced on the copy by the application of an ink film and this printed image being coated with a lacquer.

It is an object of the invention to develop a method and an apparatus for printing a substrate for preparing packaging blanks, for which specially manufactured lacquer plates are not required.

Pursuant to the invention, this objective is accomplished owing to the fact that, for producing a printed image, an ink film and a binder, customarily used for offset printing inks, are printed, the binder being applied at areas intended for the application of adhesive, the lacquer being applied over the whole surface and a lacquer being used, which is absorbed by the binder.